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D3121-241
Job Sheet 186165



Part No: D3121-241

Job Qty: 20 ea

Part Name: Bearing Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/12/18

Job Tracking No:

Due Date: 11/13/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A 04.02.18 New issue KJ/DS IPP Rev:B ECN 1060 07-11-12 DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	11/13/18	11/13/18	0.00	0.00	Start Up Small Fab-4		
130	Small Fab	20 pcs	11/13/18	11/13/18	0.00	0.20	Small Fab-2		
140	QC	20 pcs	11/13/18	11/13/18	0.00	0.00	QC5		
150	Packaging	20 pcs	11/13/18	11/13/18	0.00	0.00	Packaging3-1		
160	QC21-SA	20 Ea	11/13/18	11/13/18	0.00	0.00	QC21		

Part Op Descriptions: 130 - 1-Press D3121-23 Bearing into D3121-25 Cap as per Dwg D3121

Handwritten notes: 507 2659, 5115798, NOV 15 2018, 21 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3121-23	Bearing	20 Ea (1 ea)	90-Start up Operation	507 2659
D3121-25	Delrin Cap	20 Ea (1 ea)	90-Start up Operation	5115798

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3121-23	20	78	0
	D3121-25	20	46	0



Container No: S127050

Part: D3121-241

Job No: 186165

Serial No/ Batch: S127050

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/12/18

found.

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